



NIPPON KAIJI KYOKAI

Approval No. NKY-3339
Certificate No. TA25174E

Certificate OF **TYPE APPROVAL**

Article: Welding Consumables for Stainless Steels
Brand: GeKa ELOXCOR S 2209
Applicant: Gedik Kaynak Sanayi ve Ticaret A.S.
Kargalıhanbaba Mahallesi , Organize Sanayi 1-8-10 Sokak Dış Kapı
No : 27-3-2 Hendek / Sakarya , TÜRKİYE
Manufacturer: Gedik Kaynak Sanayi ve Ticaret A.S.
Kargalıhanbaba Mahallesi , Organize Sanayi 1-8-10 Sokak Dış Kapı
No : 27-3-2 Hendek / Sakarya , TÜRKİYE
Grade: KW2209
Welding Process: Semi-Automatic Welding (MAG Welding)
Welding Positions and Max. Diameter of Wire: See Table 1
Current: DCEP
Shielding Gas: CO₂ and Ar+CO₂

Table 1 Welding Positions and Max. Diameter of Wire

Butt Weld		Fillet Weld	
Flat:	1.2mm	Flat:	1.2mm
Horizontal:	1.2mm	Horizontal Vertical:	1.2mm
Overhead:	1.2mm	Horizontal:	1.2mm
Vertical Upward:	1.2mm	Horizontal Overhead:	1.2mm
Vertical Downward:	1.2mm	Overhead:	1.2mm
		Vertical Upward:	1.2mm
		Vertical Downward:	1.2mm

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 4 December 2025.
Issued at Tokyo on 5 December 2024.



M. IRISAWA

General Manager

Material and Equipment Department

Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.